


Wednesday, 5/23/2007 3:25:33 PM
Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 32481
Estimate Number : 11417
P.O. Number : N/A
This Issue : 5/23/2007 S.O. No. : N/A
Print Rev. : NC
Print Issue : N/A Type : MACHINED PARTS
Previous Run : 31074
Drawing Name : PLATE
Part Number : D34583 -1
Drawing Number : D3458 REV.A
Project Number : N/A
Drawing Revision : A
Material : N/A
Due Date : 6/1/2007 Qty: 40 Um: Each
Written By : 7/07.05.24
Checked & Approved By :
Document : est. REV. A 05.12.13 NEW ISSUE EC

Additional Product

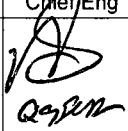
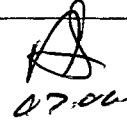

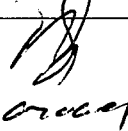
Job Number: 

Seq. #:	Machine Or Operation:	Description :
1.0	M5061T6B0187X04000	6061-T6 Bar .178" x 4.0"
<p>Comment: Qty.: 0.7350 f(s)/Unit Total: 29.4000 f(s) ALUMINUM, 6061-T6 Bar .178" x 4.0" Batch: <u>119524(8)</u> <u>1103857(9)</u> <u>SAD 07/06/01 17</u></p>		
2.0	WATER JET	FLOW WATER JET
<p>Comment: FLOW WATER JET 1-Cut as per Dwg D3458 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> <u>SAD 07/06/01 17</u> <u>P10</u></p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>SAD 07/06/01 17</u></p>		
4.0	QC8	SECOND CHECK
<p>Comment: SECOND CHECK <u>BE 07-06-01 17</u></p>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr parts per dwg D3458 <u>PK 07.06.01 17</u></p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/04

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/06/04	2.0	machine malfunctions One piece scrap		Scrap - destroy cant replace not enough material	StV 07/06/04	 07.06.04		 07.06.04

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 32481

Part Number: D34583

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/04 (17)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WIA 24

KE 07-06-04 17

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

17
R 07/06/04

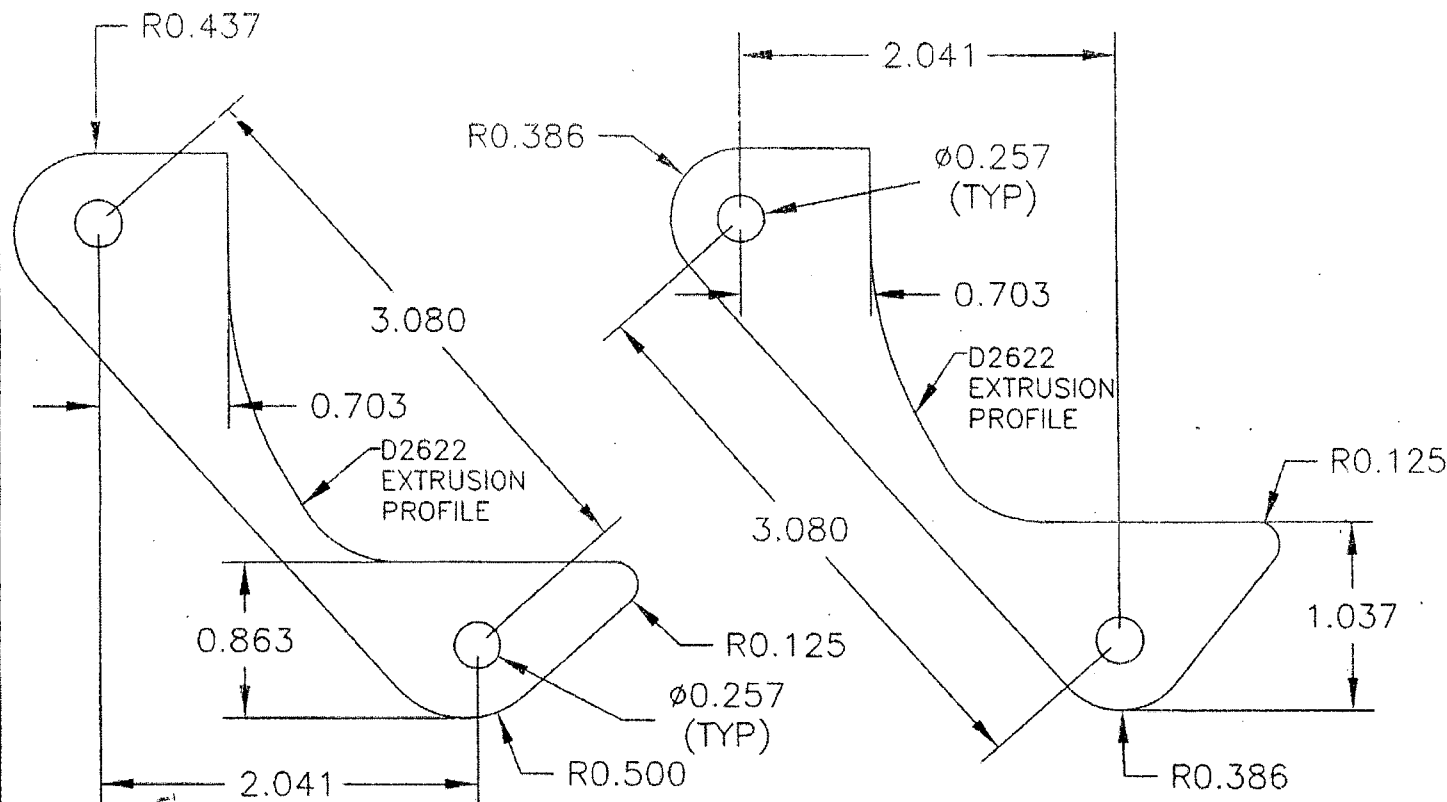
Job Completion



W 07-06-04



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
PH	PH	D3458	
DATE	TITLE	SHEET 1 OF 1	
05.09.23	STEP MOUNTING PLATE	SCALE	
A	05.09.23	NEW ISSUE	



UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32481

D3458-1/-3 STEP MOUNTING PLATE

D3458-3 STEP MOUNTING PLATE

D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
05-11-14